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646.9501

Job Sheet 205167



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Due Date: 2/25/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
Hrs	Hrs								
110	Packaging 1 - Pick Kit	1 pcs		2/25/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		DAS
							Packaging 1 - 4		80
							Packaging 1 - 5		9-89
							Packaging 1 - 6		JAN 10 2020
							Packaging 1 - 7		FEB 24 2020
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S257802



Part: 646.9501

Job No: 205167

Serial No/Batch: S257802

Revision:

Inspector:

Exp Date: 07/23/2020

Instructions: FAA STC SR02271LA 14/09/07-16 STC SH10 -

120	QC 4	1 pcs	2/25/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
QC 4 - 74						
QC 4 - 75						
QC 4 - 78						
130	Packaging 3-1 - Stock - B4B	1 pcs	2/25/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	2/25/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/25/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
Part Op 110 - Pick Kit						

DAS
72
9-89

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FEB 24 2020

FEB 24 2020

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Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501

140 - QC21- Final Inspection - Work Order Release

(013868)

Job BOM

Part / Item	Ex Date	Component Name	Quantity	Operation	Container
600.0990	07-20-2020	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5241630 ✓
600.0991	07-20-2020	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5241651 ✓
600.1012	07-20-2020	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5192444 ✓
646.9601	✓	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5245698 ✓
646.9602	✓	Lower Cutter Assembly High	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5110296 ✓
646.9810	✓	Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5031080 ✓
646.9910	✓	Struts	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5208489 ✓
647.0110	✓	Roof Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5034033 ✓
647.0111	✓	Panel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5025822 ✓
647.0112	✓	Strut Bracket	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	5203329(x6) 5248131(x2) ✓
647.0113	✓	Strut Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5025849(x1) 5250979(x1) ✓
647.0114	✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	8106616 ✓
647.0115	✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	8106617 ✓
647.0116	✓	Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5039680 ✓
647.0210	✓	Rail	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5127577 ✓
647.0310	✓	Channel	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5096837 ✓
647.0410	✓	Tube	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5140804 ✓
647.1210	✓	Screen	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5052489 ✓
AN3-10A	✓	BOLT	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5235320 ✓
AN3-11A	✓	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5241218 ✓
AN3-3A	✓	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5227669 ✓
AN743-13	✓	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5019324 ✓
CCR264SS-3-06	✓	Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5138333-5 ✓
CCR264SS3-04	✓	Rivet	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5157070 ✓
CCR264SS3-2	✓	Rivet, Cherry	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5218602 ✓
CR3212-4-4	✓	Cherry Rivet	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	516232 ✓
CR3212-5-4	✓	Cherry Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5020639 ✓
CR3213-4-05	✓	Rivet	26 Ea (26 ea) ✓	110-Packaging 1 - Pick Kit	5210651 ✓
CR3213-4-1	✓	Cherry Rivet	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	5237729 ✓
CR3213-4-2	✓	Cherry Rivet	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	5167306 ✓
CR3213-4-3	✓	Rivet, Cherry	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	5136042 ✓
CR3213-4-4	✓	Rivet, Cherry	19 Ea (19 ea) ✓	110-Packaging 1 - Pick Kit	5235463 ✓
CR3213-4-6	✓	Rivet	20 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	5231248 ✓
MS21042-08	✓	Use MS21042L08	54 Ea (54 ea) ✓	110-Packaging 1 - Pick Kit	5231236 ✓
MS21042-3	✓	Nut use MS21042L3 per QSI 017	17 Ea (17 ea) ✓	110-Packaging 1 - Pick Kit	5243985 ✓
MS21047-3	✓	Nut Plate	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5216288 ✓
MS21059-3	✓	Nut Plate	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123900-3 ✓
MS21059L08	✓	Nut	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5140391 ✓
MS24694-S8	✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5138333 ✓
MS27039-08-06	✓	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5006962 ✓
MS27039-08-09	✓	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5138333-50 ✓
MS27039-08-11	✓	Screw	43 Ea (43 ea) ✓	110-Packaging 1 - Pick Kit	5020601 ✓
MS27039-08-12	✓	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5124326-1 ✓
MS27039-08-13	✓	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5123937 ✓
MS27039-1-08	✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5235222 ✓
MS27039-1-11	✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5019321 ✓
MS35842-11	✓	Hose Clamp	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5138336-0 ✓
NAS1149F0332P	✓	Washer (AN960-10L)	62 Ea (62 ea) ✓	110-Packaging 1 - Pick Kit	5228841 ✓
NAS1149FN832P	✓	Washer (AN960-8)	111 Ea (111 ea) ✓	110-Packaging 1 - Pick Kit	5136368 ✓
NAS1835-08	✓	Insert	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5138336-5 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	25	0
	646.9601	1	1	0
	646.9602	1	10	0
	646.9810	1	5	0
	646.9910	4	40	0
	647.0110	1	2	0
	647.0111	1	2	0
	647.0112	8	36	0
	647.0113	2	7	0
	647.0114	1	60	0
	647.0115	1	54	0
	647.0116	2	9	0
	647.0210	1	9	0
	647.0310	2	9	0
	647.0410	1	8	0
	647.1210	1	5	0
	AN3-10A	8	179	0
	AN3-11A	8	327	0
	AN3-3A	1	359	0
	AN743-13	1	22	0
	CCR264SS-3-06	8	60	0
	CCR264SS3-04	12	247	0
	CCR264SS3-2	4	467	0
	CR3212-4-4	1	105	0
	CR3212-5-4	8	165	0
	CR3213-4-05	26	371	0
	CR3213-4-1	14	166	0
	CR3213-4-2	18	132	0
	CR3213-4-3	18	321	0
	CR3213-4-4	19	641	0
	CR3213-4-6	20	154	0
	MS21042-08	54	2	0
	MS21042-3	17	376	0
	MS21047-3	6	412	0
	MS21059-3	2	211	0
	MS21059L08	4	118	0
	MS24694-S8	5	220	0
	MS27039-08-06	4	292	0
	MS27039-08-09	4	167	0
	MS27039-08-11	43	1,021	0
	MS27039-08-12	2	428	0
	MS27039-08-13	6	236	0
	MS27039-1-08	5	260	0
	MS27039-1-11	5	211	0
	MS35842-11	1	37	0
	NAS1149F0332P	62	4,686	0
	NAS1149FN832P	111	1,348	0
	NAS1835-08	4	69	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
Rework ☐		Cross tube ☐		Eng. (Non-AW) ☐	
Scrap ☐		Small Fab ☐		Prod. Eng. Coord. ☐	
Use-as-is ☐		Finishing ☐		Rec/Store/Packaging ☐	
Skid-tube Machining ☐		Large Fab ☐		Engineering ☐	
Water Jet ☐				Supplier ☐	
Quality ☐				Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____	
MRB (QSI042)		Disposition		Completed By	
Description Work Order Deviation				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause		FAULT CATEGORY			
Operator ☐		Contamination ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Misaligned/off center ☐		Outside Tolerance ☐	
Equip/Tooling ☐		BOM/Route ☐		Drawing ☐	
Handling/Preservation ☐		Broken/Damage/Defect ☐		Finish ☐	
Material ☐		Incomplete/Unclear Instructions ☐		Part Lost/Missing ☐	
Product Improvement ☐		Drill Holes ☐		Misread ☐	
Process Improvement ☐		Fit/Function ☐			
Human Factors ☐		Other/Details: _____			
Pressure/Forced ☐		Power Loss/Surge ☐			
Bending ☐		Folio/Program ☐			
Crushing ☐		Grain Direction ☐			
Cracks ☐		Weld ☐			
Crimp/Kink/Ripple/Wave/Twist ☐		Wrong Stock Pulled ☐			
Marks/Chatter ☐		Out of Sequence ☐			
Mislabeled ☐		Off-set/Set-up ☐			